

Abstract

A process for producing a decoration, in particular a wood decoration, and a relief, corresponding to the decoration, on the top side of a woodbased-material board which is pressed in a press, by means of a pressing plate, with a cover layer made of a synthetic resin, in particular a paper layer impregnated with melamine resin, which has been applied to the top side of the woodbased-material board, the relief being stamped, during the pressing operation, by a female die which interacts with the pressing plate, is distinguished in that the decoration and the relief are introduced simultaneously into the cover layer.